

## **RESICHEM 555 Resinox – water based acrylic corrosion protection coating**

**Resichem 555 Resinox** is a single pack water based high build acrylic coating. The product is supplied ready to use and is ideal for protecting metallic and cementitious surfaces subject to weathering and corrosion. The product is capable of long term corrosion protection on mechanically abraded or hydro-blasted surfaces.

- Single component water based acrylic
- UV stable & flexible once cured
- Apply to mechanical or hydro-blasted prepared surfaces
- 10 years + protection

### **Typical applications**

Suitable for coating the following surfaces -

Structural steel                      external tank surfaces                      concrete structures

### **Surface Preparation**

Metallic Substrates – Hand tools

1. Wipe away any ponding water, oil or grease using a solvent wipe.
2. All surfaces must be cleaned using wire brush, metal file, coarse sandpaper etc.
3. Once abraded, the surface must be cleaned with solvent.

Metallic Substrates – Mechanical abrasion

1. All oil and grease must be removed from the surface using an appropriate cleaner such as MEK.
2. All surfaces must be mechanically abraded using handheld grinders to **ISO 8501/4 ST3 (SSPC SP3 ST3)**.
3. Once abraded, the surface must be degreased and cleaned using MEK or similar type material.
4. All surfaces must be coated before gingering or oxidation occurs.

Metallic Substrates – Hydro-blasting

1. All surfaces must be hydro-blasted using clean water at 2,000psi + to **NACE 5 (SSPC SP12 WJ3-WJ1)**.
2. All surfaces must be coated before gingering or oxidation occurs

Existing Concrete

1. If the concrete surface is contaminated, pressure wash using clean water.
2. Once the concrete is dry, mechanically abrade or scarify taking care not to expose the aggregate.
3. Clean all dust and debris from the surface and prime with Resichem 503 SPEP (low viscosity epoxy primer).
4. Apply 503 SPEP at 6mil WFT, leave to cure for 3 hours (68°F) before overcoating.

New Concrete

1. Allow new concrete to cure for a minimum of 21 days and treat to remove any surface laitance.
2. Check the moisture content of the concrete prior to coating (8% moisture content or below).
3. Lightly abrade the surface taking care not to expose the aggregate.
4. Clean all dust and debris from the surface and prime with Resichem 503 SPEP (low viscosity epoxy primer).
5. Apply 503 SPEP at 6mil WFT, leave to cure for 3 hours (68°F) before overcoating.

### **Mixing**

This product is single component, however please ensure the following:

1. The material is at a temperature between 60-77°F.
2. The ambient & surface temperature is above 50°F.
3. The ambient & surface temperatures are not less than 6°F above the dew point.

Once these 3 checks have been met, please proceed with mixing the product.

1. Agitate the product using an electric paddle mixer to ensure you have a consistent mix of acrylic emulsion.

## Application

Brush or roller

application Pour the material into a paint kettle or paint tray.

2. Using a 2" wide synthetic brush, stripe coat all edges, joints, corners and equipment with 555 Resinox. The stripe coat must be approximately 4" wide, at 12mil wet film thickness.
3. Once the stripe coat has cured sufficiently and is capable of being overcoated, apply the 1<sup>st</sup> coat of mixed product to all surfaces at 16mil wet film thickness.
4. Once the 1<sup>st</sup> coat of material has cured sufficiently, approximately 30 minutes at 68F°, apply a 2<sup>nd</sup> coat of material to all surfaces at 16mil wet film thickness.

## Spray Applications

1. Spray application should be carried out by airless spray using a 30:1 ratio pump.
2. Spray pressure of 2000psi and a tip size of 15-21 thou should be used.
3. Apply the 1<sup>st</sup> coat of mixed product to all surfaces at 16mil wet film thickness.
4. Once the 1<sup>st</sup> coat of material has cured sufficiently, approximately 30 minutes at 68F°, apply a 2<sup>nd</sup> coat of material to all surfaces at 16mil wet film thickness

## Coverage Rates

20ltrs (5.3 US gallon) of fully mixed product will give the following coverage rates –  
536ft² at 16mil

*Please note that the coverage rates quoted are theoretical and do not take into consideration the profile or condition of the surface being repaired.*

## Cure Times

At 68°F the applied materials should be allowed to harden for the times indicated below before being subjected to the conditions indicated. These times will be extended at lower temperatures and reduced at higher temperatures:

Touch Dry	30 minutes
Minimum overcoating time	30 Minutes
Hard dry	24 hours
Full cure	7 days
Maximum overcoating time	Indefinite

## Pack Sizes

This product is available in the following pack  
sizes 5.3 Gallons

## Color

Single component – White or light grey (standard colors), various colors on request

## Over-coating times

Minimum - the material can be over-coated as soon as it is touch dry, approximately 30 minutes at 68°F.  
Maximum – indefinite

## Storage Life

5 years if unopened and store in normal dry conditions (60-86F°)

## Other Technical Documents

Safety Data Sheets	Product	-	Single component material
Specification Sheet		-	Technical Performance Information
Quick Application guide		-	Roller & Spray applications

## Health and Safety

Please ensure good practice is observed at all times. Protective gloves, goggles & a disposable coverall must be worn during the mixing and application of this product. Before mixing and applying the material ensure you have read the fully detailed Safety Data Sheet.

## Legal Notice:

The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine if the product is suitable for use. Resimac accepts no liability arising out of the use of this information or the product described herein.



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