

## RESIFLEX 402 Multi-Surface Primer

**Resiflex 402 Multi-surface Primer** is a single component solvent based primer for use with Resiflex 401 GP 60 Putty. The primer has been developed to ensure excellent adhesion between 401 GP 60 putty and any rubber or metallic repair surface.

### Typical Applications

Prime all rubber and metallic surfaces prior to using Resiflex 401 GP 60 Putty.

### Surface Preparation

All existing dirt, oil and grease should be removed from the repair surface using an appropriate solvent cleaner such as MEK (Methyl Ethyl Ketone).

**Priming of metal and rubber surfaces:** Apply by brush the fast curing **402 Resiflex multi-surface primer** to the repair surface and leave for a minimum 20 minutes at 68°F.

### Mixing and Application

***Do not apply when the ambient or substrate temperature is below 41°F or the relative humidity is above 90%.***

Shake the 125ml cone top tin thoroughly prior to applying the primer. Pour the required amount of primer into a plastic pot and apply using a synthetic brush.

### Coverage Rates

115gm (4 oz) product will cover approximately 13.5ft<sup>2</sup>

***Please note that the coverage rates quoted are theoretical and do not take into consideration the profile or condition of the surface being repaired.***

### Cure Times

At 68°F the applied materials should be allowed to harden for the times indicated below before being subjected to the conditions indicated. These times will be extended at lower temperatures and reduced at higher temperatures: Usable Life  
Single component

Hard Dry 30-40mins

### Pack Sizes

This product is available in the following pack sizes –  
115gm (4 oz) in 125ml cone top tin

### Color

Amber

### Storage Life

1 year if unopened and store in normal dry conditions (59-86°F)

### Health and Safety

Please ensure good practice is observed at all times during the mixing and application of this product. Protective gloves must be worn during the mixing and application of this product. Before mixing and applying the material please ensure you have read the fully detailed Material Safety Data Sheet.

**Legal Notice:** The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Resimac accepts no liability arising out of the use of this information or the product described herein.



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