

PRODUCT DATA SHEET



PROTAL™ 7300

Moisture Tolerant Pipeline Liquid Coating

Description

Protal 7300 is a VOC free, 100% solids epoxy coating specially formulated to coat dry, damp or wet surfaces. It is a high build liquid coating that can be applied by applicator pad or brush.

Uses

For the exterior coating of pipelines, structures or other steel surfaces that may be wet or damp due to the environment or as a result of atmospheric condensation.

Features

- Fast cure on cold, damp or wet pipe
- Can be applied to wet or damp surfaces
- High build (up to 50 mils in one coat)
- Excellent adhesion to wet and damp surfaces
- Safe and environmentally friendly
- Does not shield cathodic protection
- Excellent gouge, abrasion and impact resistance
- Can easily be applied with applicator pad or brush method
- Meets AWWA C-210-92 specifications
- Outstanding self-leveling characteristics

Application

Prepare surfaces by blasting to a clean near white finish, SSPC-SP10, NACE No. 2 or Sa 2-1/2. Appropriate angular abrasive shall be used to achieve a 2.5 to 5 mil anchor profile. Initially stir the base and hardener. Add hardener to the base and mix at a slow speed until a constant color is achieved making sure all sides of container are scraped. Application shall take place immediately after mixing. Apply product onto the surface with Denso Applicator Pad or brush, spread down and around the surface in bands beginning from the leading edge of the material. If applying to a wet surface displace water as the coating is being applied. A wet-film thickness gauge shall be used to measure mil thickness during application.

For complete instructions, please refer to the Protal 7300 Brush Application Specifications.



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TECHNICAL DATA

PROPERTIES	VALUE
Solids Content	100%
Base Component - (Unmixed) @ 77°F	
Viscosity	80,000 cps
Color	White
Hardener - (Unmixed) @ 77°F	
Viscosity	16,500 cps
Color	Black
Mixed Material - (Mixed) @ 77°F	
Viscosity	60,000 cps
Color	Gray
Mixing Ratio (A/B) by Volume	2 Parts Base:1 Part Hardener
Cure Times	
Pot Life @ 77°F	10 - 12 Minutes
Pot Life @ 97°F	7 - 8 Minutes
Handling Time @ 50°F	12 Hours
Handling Time @ 72°F	6 Hours
Handling Time @ 117°F	2 Hours
Shore D Hardness	70 minimum
Theoretical Coverage	14 ft ² /30 mils/liter
Actual Coverage	6 - 8 ft ² /30 mils/liter
Thickness	
Minimum/Maximum	20/70 mils
Recommended	30 mils
Holiday Detection	Refer to NACE SPO188
Cathodic Disbondment 28 days at 150°F @ -1.5 V (CSA Z245.20-14)	
Dry Substrate	8.2 mm
Damp Substrate	6.9 mm
Wet Substrate	6.1 mm
Water absorption, % weight gain, RT after 5 days	1.8%
Gouge Resistance	19 mils
Tabor Abrasion (1,000 cycles, CS-17 wheel, 2.2lb load)	121 mg
Impact (CSA Z245.20-14) Temp. -22°F @ 1.5 joules	Pass – no holiday
Flexibility (CSA Z245.20-14) Temp. -22°F @ .45"/PD	Pass – no holiday
Pull-Off Adhesion (RT)	
Dry Substrate	3153 psi
Damp Substrate	2363 psi
Wet Substrate	2495 psi
Adhesion to Steel Substrate ISO 21809-3 Annex C X-Cut Temp 74°F	Group 1
Adhesion to Steel Substrate ISO 21809-3 Annex C X-Cut Temp 150°F - 28 Day Hot Water Soak	Group 1
Adhesion to FBE Coating ISO 21809-3 Annex C X-Cut Temp 74°F	Group 1
Service Temperature	-40°F to 150°F
Application Temperature	32°F to 150°F

STORAGE: Minimum 24 months when stored in original containers between 41°F to 100°F. On job site where temperatures are below 60°F product should be kept warm to mix properly.

CLEANING: Clean equipment with MEK or equivalent solvent cleaner.

HEALTH AND SAFETY: Wear protective clothing and ensure adequate ventilation. Avoid contact with skin and eyes. See safety data sheet for further information.

PACKAGING: 1 liter kit standard.

Other unit sizes are available upon request.



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