

## ARCHCO 15™



### High Build Flexible Water Based Acrylic Topcoat

#### Description

Archco 15 is a single part, high build, high-performance water-based acrylic topcoat for Denso Tape Systems and the Viscotaq™ EZ Wrap Series.

#### Uses

Developed to be used as a topcoat over Denso Petrolatum Tapes, Viscotaq™ EZ Wrap Series, Denso FB-30™ Tape, and Denso Glass Outerwrap™. Can also be used in conjunction with the Denso Tank Base Protection System as a topcoat for Denso FB 30™ Tape.

#### Features

- Single component
- Environmentally friendly
- Can be applied by brush or spray
- Flexible
- Cures at temperatures down to 50°F
- Fast dry

#### Application

Surface to be top coated shall be clean, dry and free of any dust or foreign matter.

**Brush Applications:** Archco 15 can be applied immediately after application of the Denso Tape Systems. Archco 15 shall be applied in two coats consisting of 18 to 23 mils wet-film thickness per coat. Recoat time is approximately 1 to 2 hours at 77°F.

**Spray Applications:** An equivalent to a Graco 56:1 airless with 3/8" (9.5 mm) hose with a tip size of 0.031" to .035" shall be used. Archco 15 shall be applied in two coats consisting of 18 to 23 mils wet-film thickness per coat. Recoat time is approximately 1 to 2 hours at 77°F.



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# TECHNICAL DATA SHEET

## Storage

Minimum 2 years when stored in original containers at 50°F to 105°F.

## Cleaning

Clean equipment with soap and water.

## Health & Safety

Wear suitable protective clothing and glasses. See Safety Data Sheets (SDS).

## Packaging

5 gallon container.  
1 gallon container.



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## TECHNICAL DATA

PROPERTIES	VALUE
Solids by Weight	55%
Weight	10.71 lbs/gal
Flash Point	144°F
VOC's	0.36 lbs/gal
Viscosity @ 77°F	Brookfield #6 spindle 10 rpm – 36,500 cP 100 rpm – 6,000 cP
Recommended Dry Film Thickness	10 to 12 mils per coat x 2 coats
Recommended Wet Film Thickness	18 to 20 mils per coat x 2 coats
Application Temperature	50°F to 130°F
Color	Black or White
Theoretical Coverage	44 SF/Gal @ 20 mils DFT



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