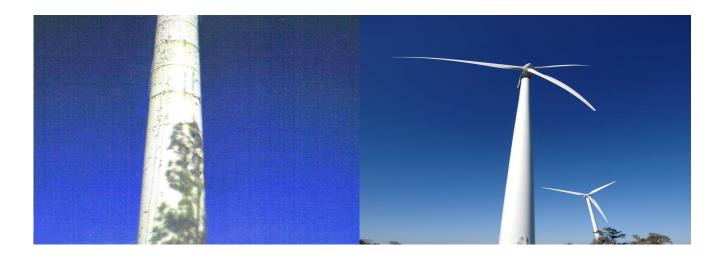


Wind Tower Repair



PROBLEM

This wind tower in the thumb region of Michigan has becomes damaged over a period of time and requires refurbishing due to severe corrosion. The customer was looking for a high performance long-term repair solution.

The client asked Unconventional Solutions to provide an effective repair and protection solution to their problem.

SUBSTRATE

Metal

PRODUCTS USED

MBX Electric Bristle Blaster RESICHEM 506 ALUPRIME RESICHEM 555 Resinox

SOLUTION

The steel tower was prepared by using a <u>MBX Electric Bristle Blaster</u>, which mimics the results of grit blasting, to a near white metal finish, or a NACE Grade Two.

One coat of **RESICHEM 506 ALUPRIME**, an epoxy high solids steel protection system, was applied to the severely corroded areas.

Then, two coats of **RESICHEM 555 Resinox** was applied. Although it is possible to apply heavier film builds with a spray or brush, two coats, with drying time, is recommended to ensure the minimum DFT of 350 microns (14 mils) is achieved to give the long lasting results desired

RESICHEM 555 Resinox, available in grey or white, is a water based, high build acrylic encapsulation system with optimum level of UV resistance to offer an anti-corrosive protection to the steel structure.